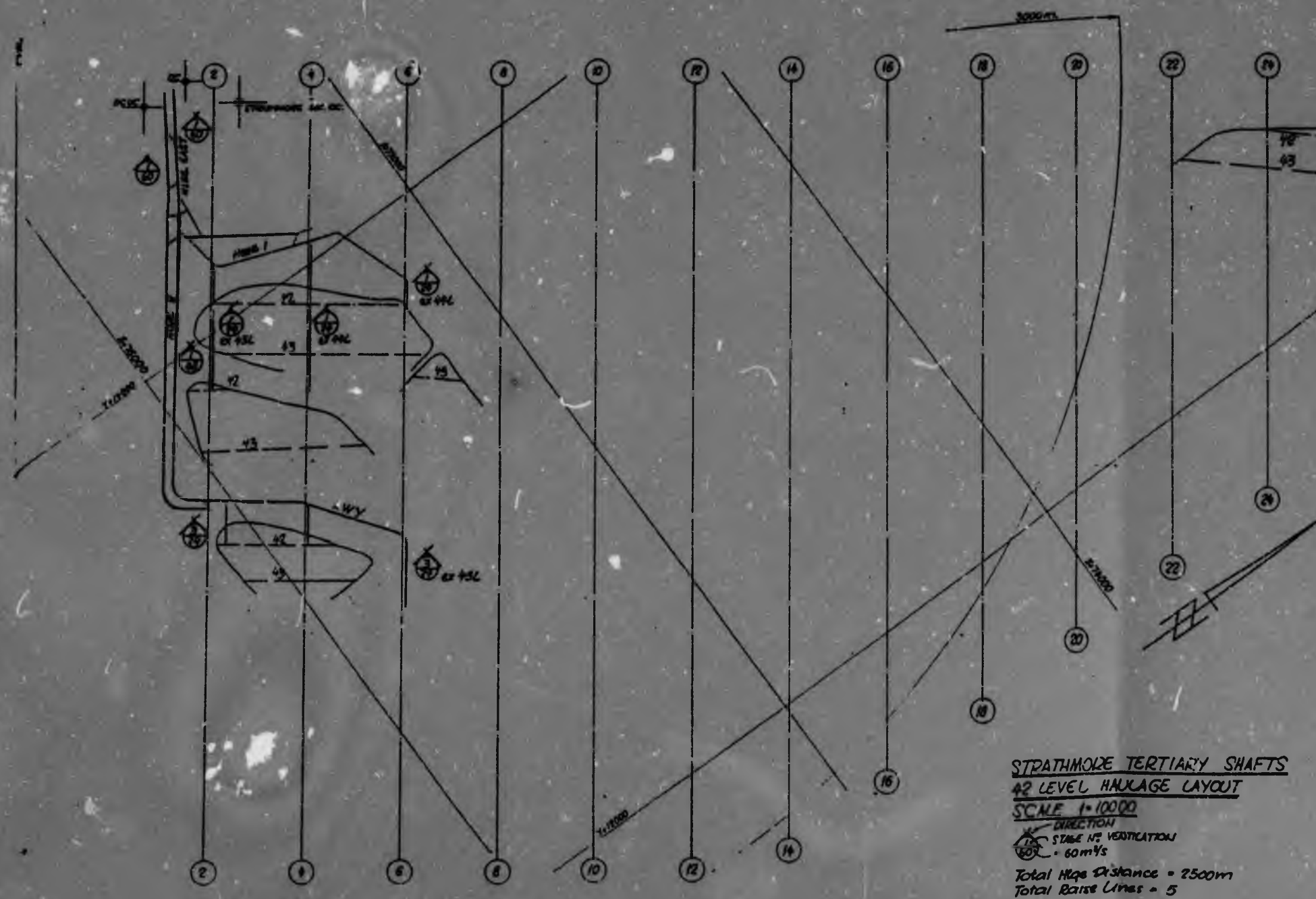
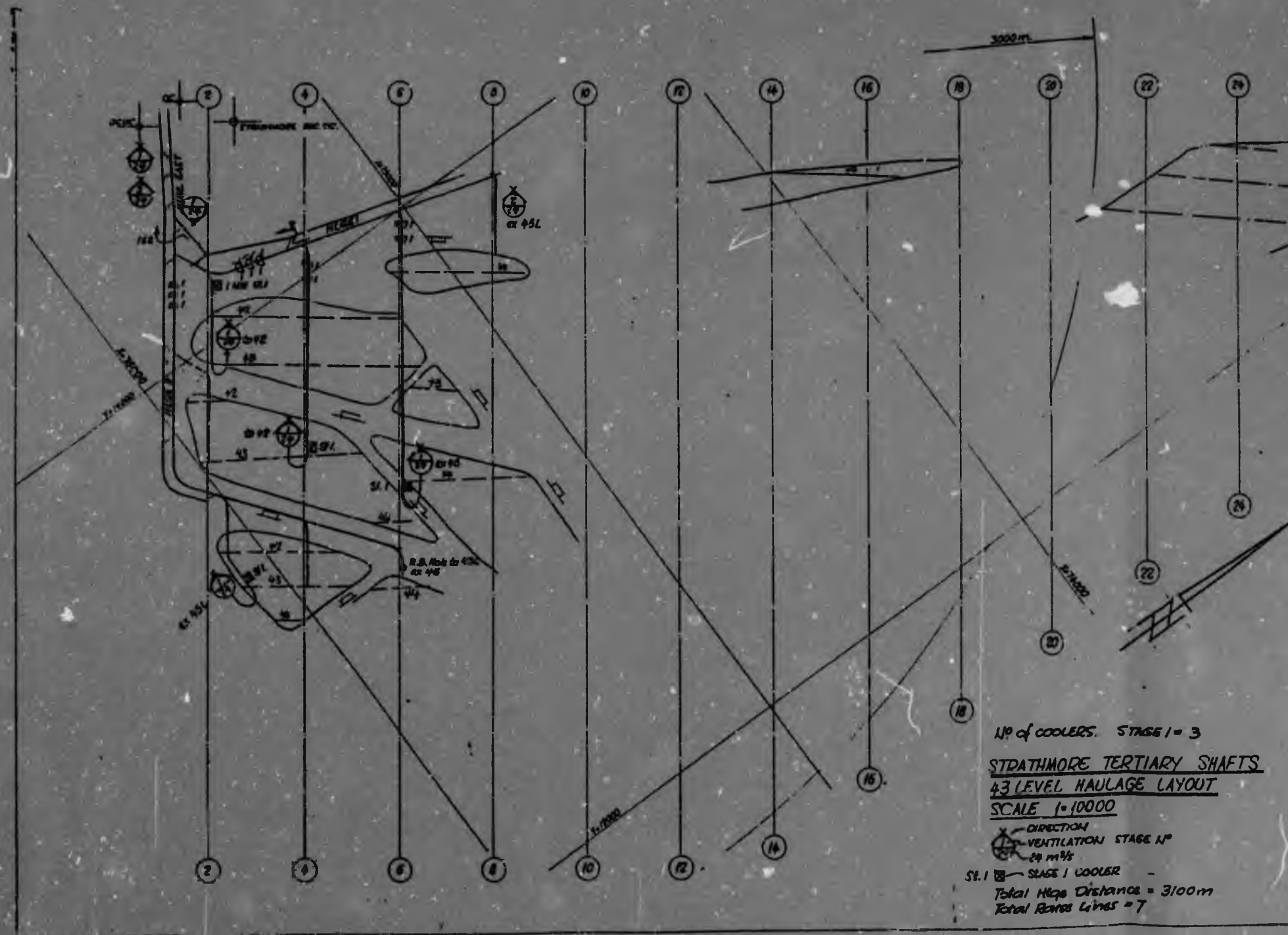
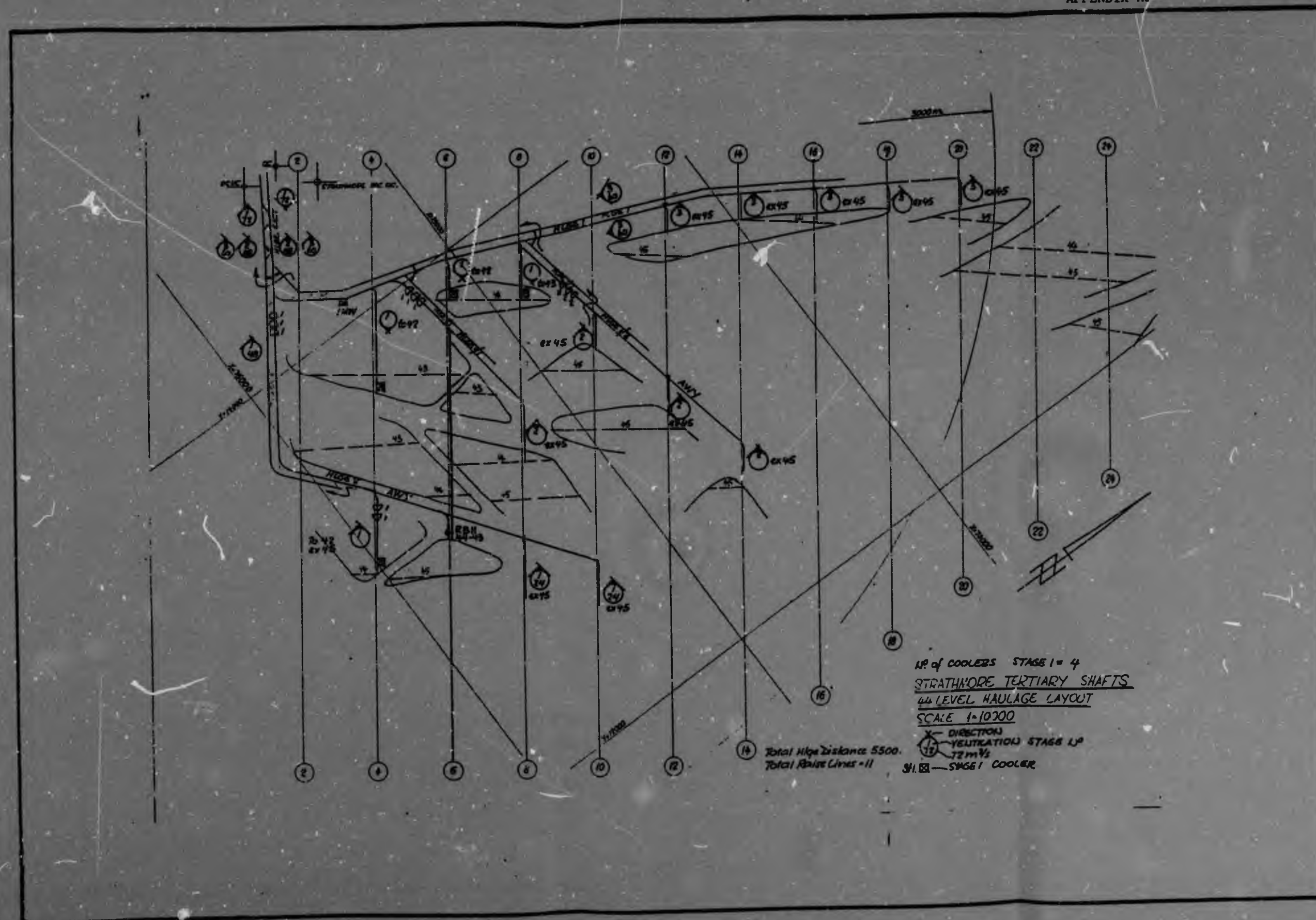
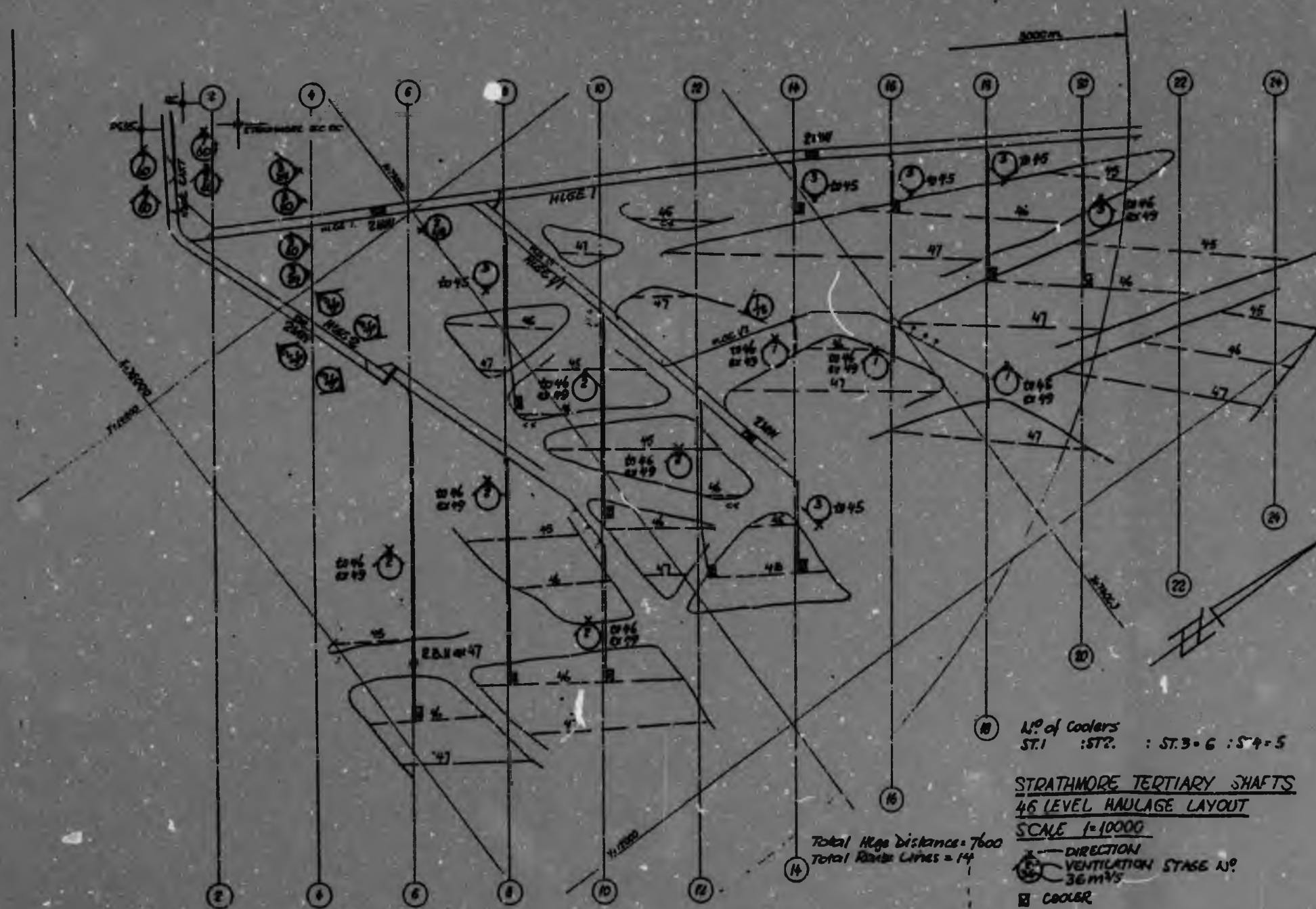


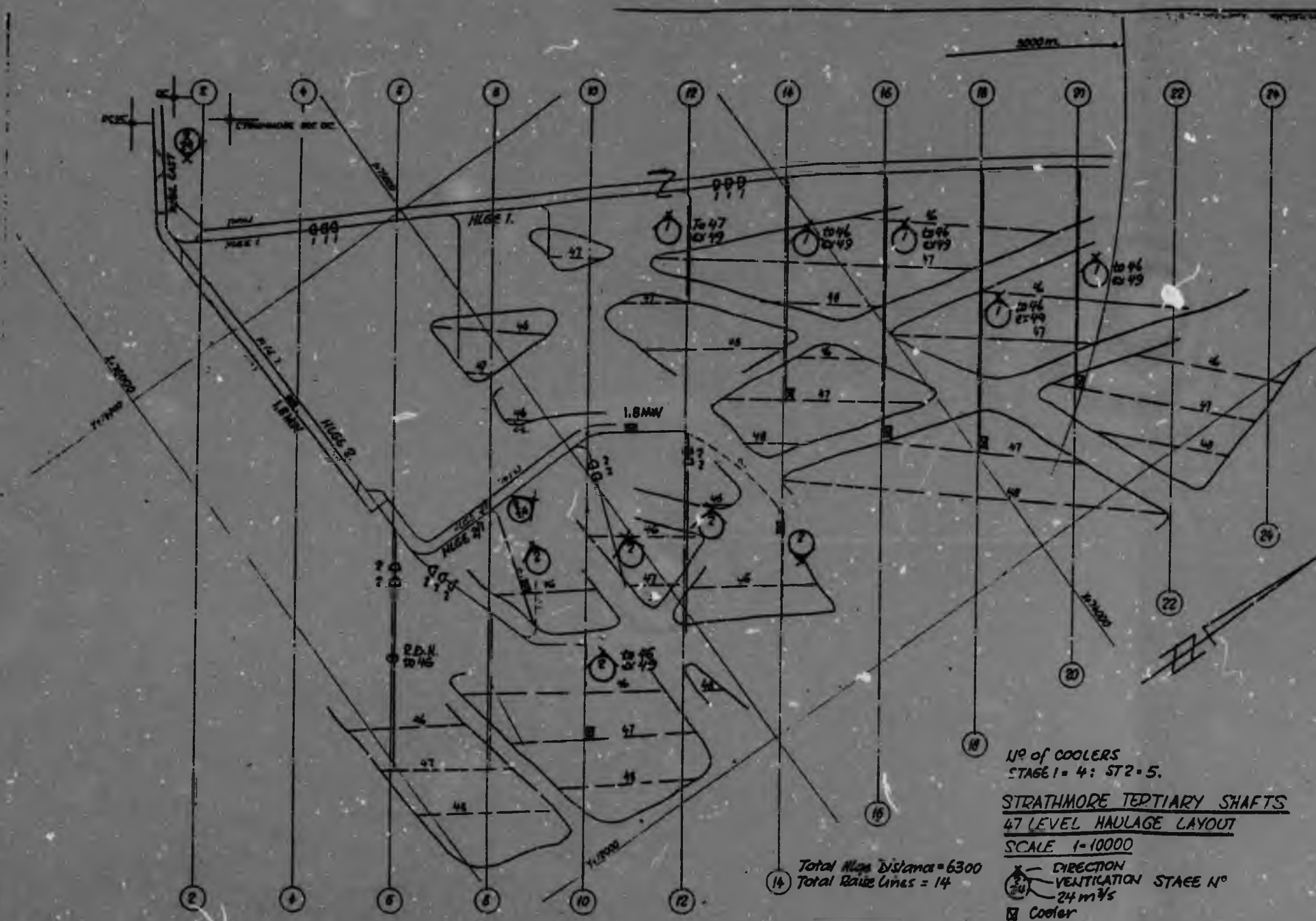


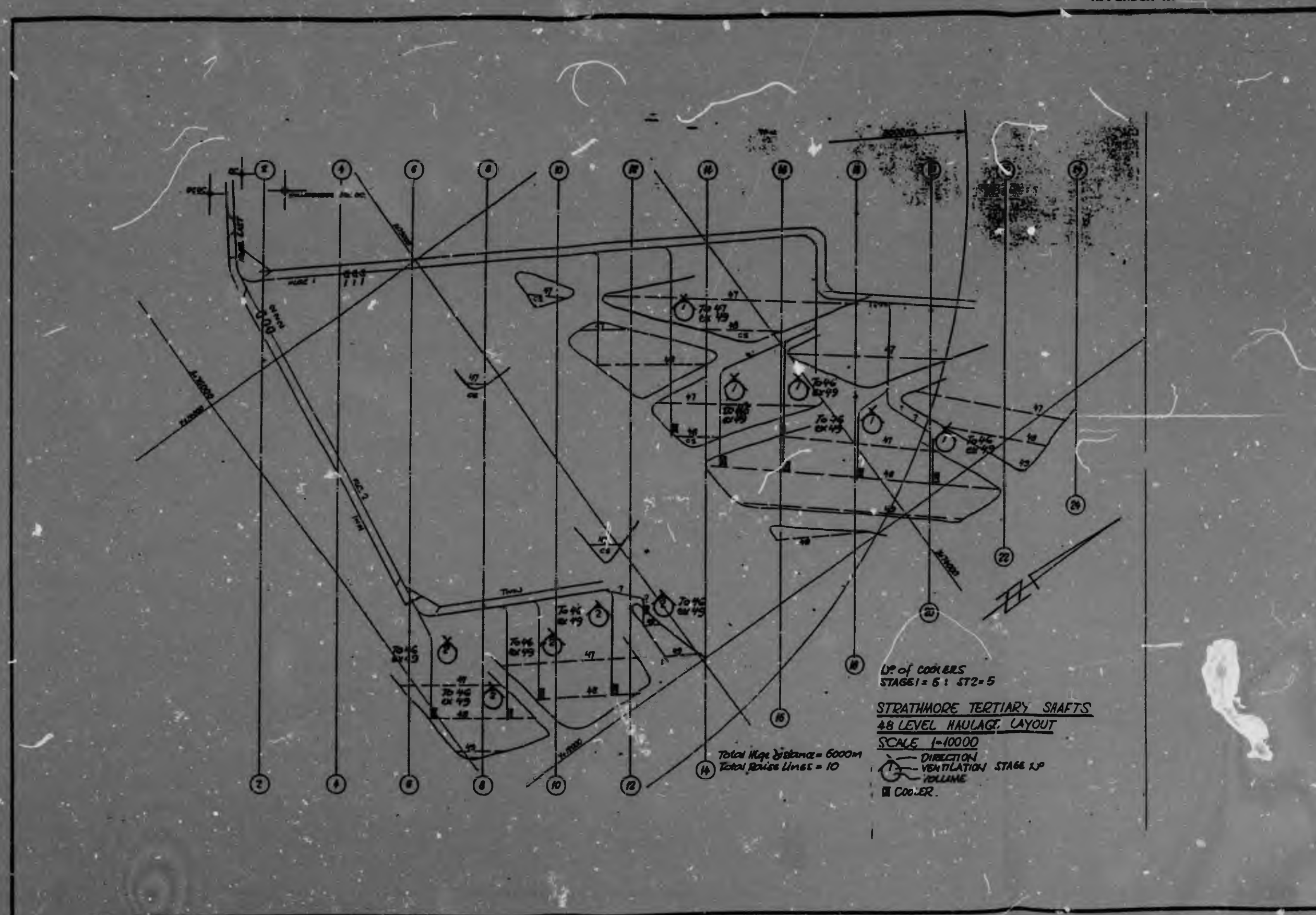






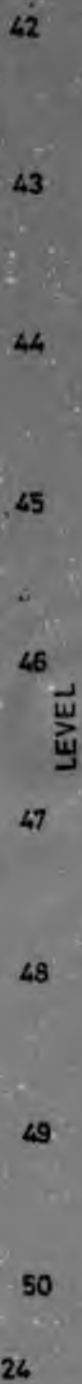
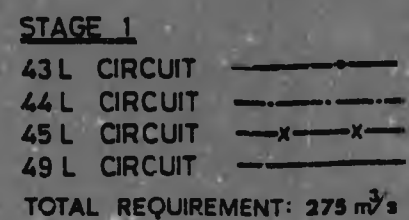




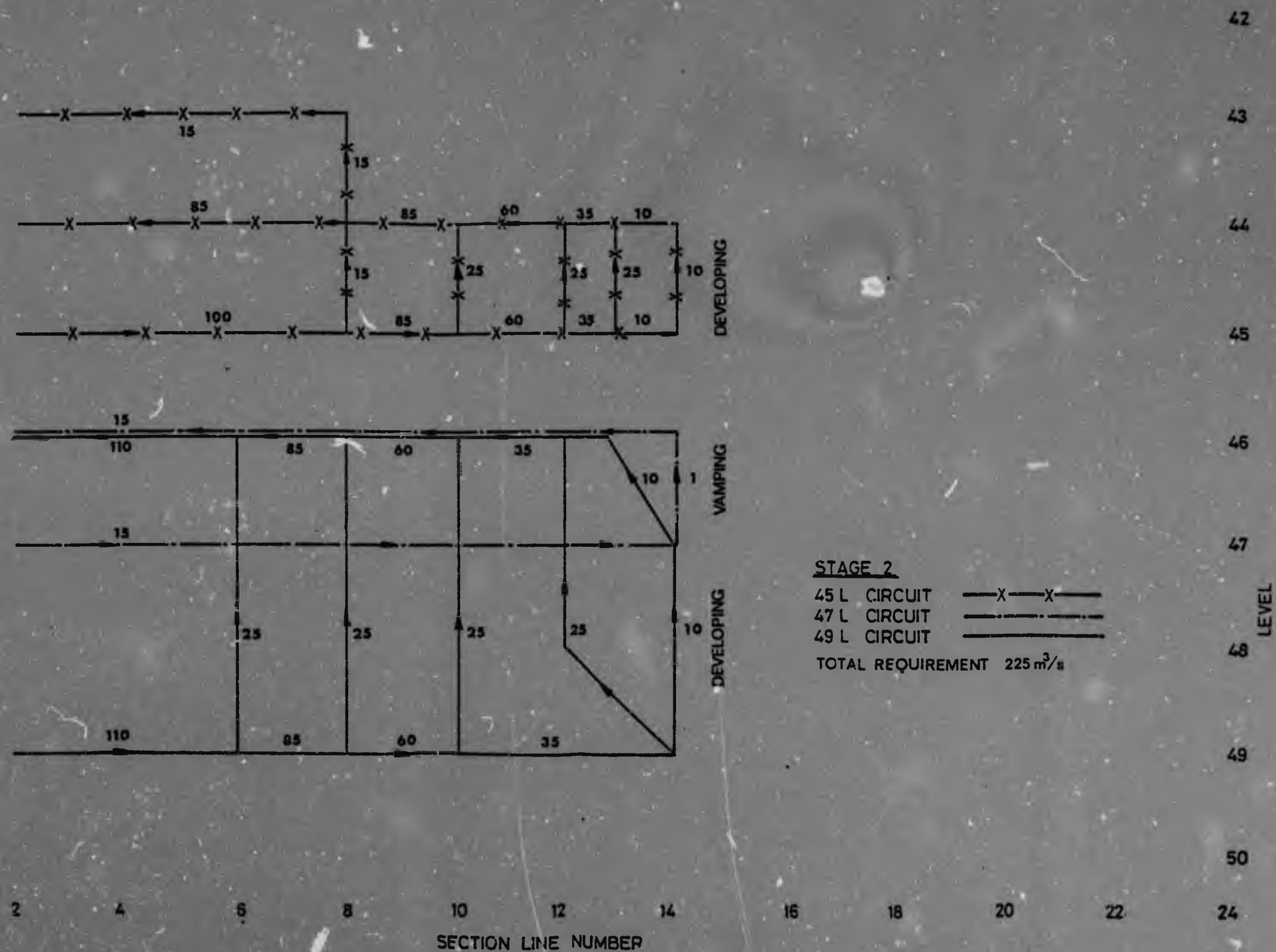


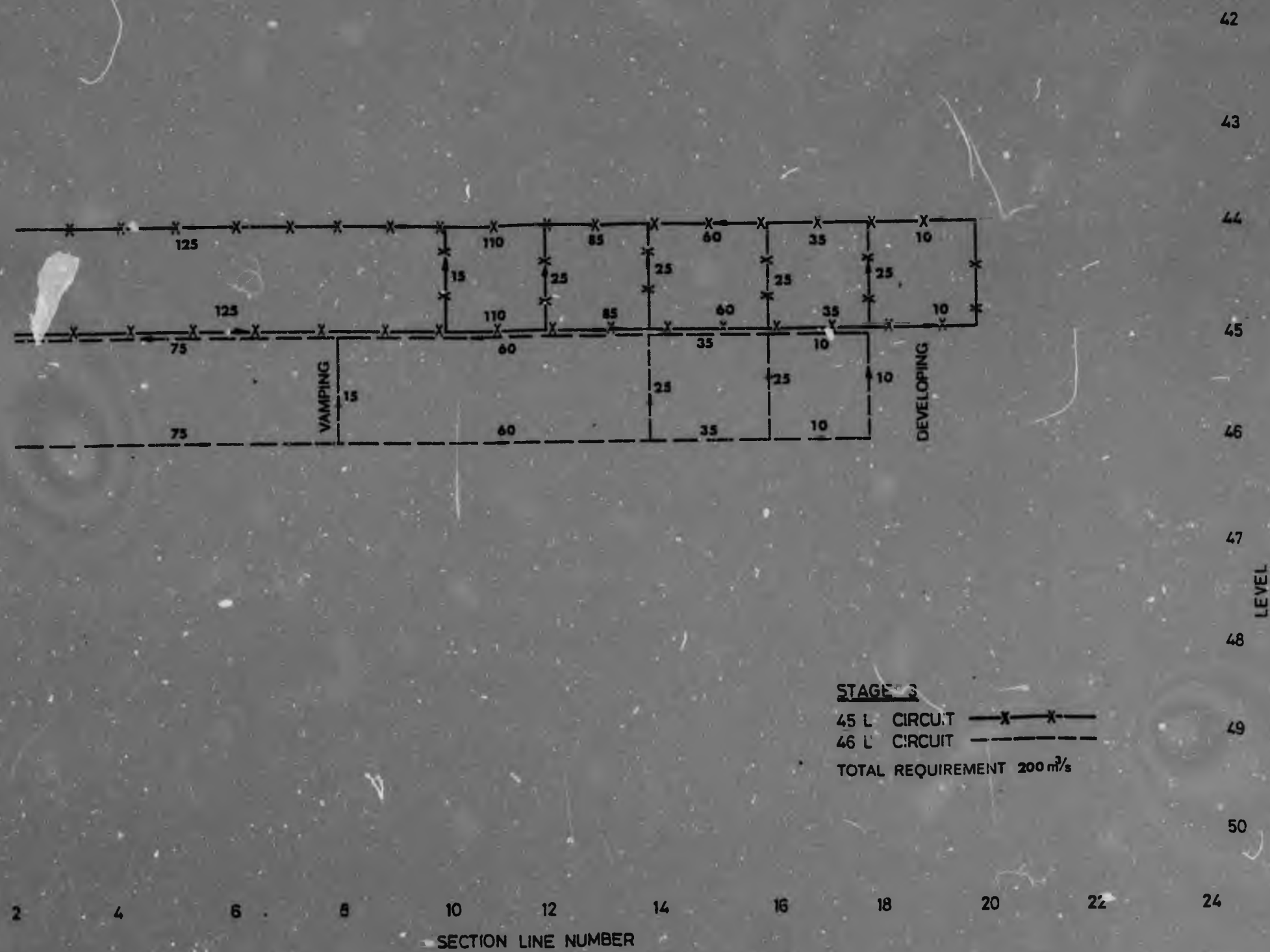
APPENDIX B

CROSS SECTIONAL LINE DIAGRAMS,
PHASE 1 TO 3, SHOWING INTER
LEVEL AIRWAYS AND EXPECTED
AIR QUANTITIES



2 4 .6 8 10 12 14 16 18 20 22 24





APPENDIX C

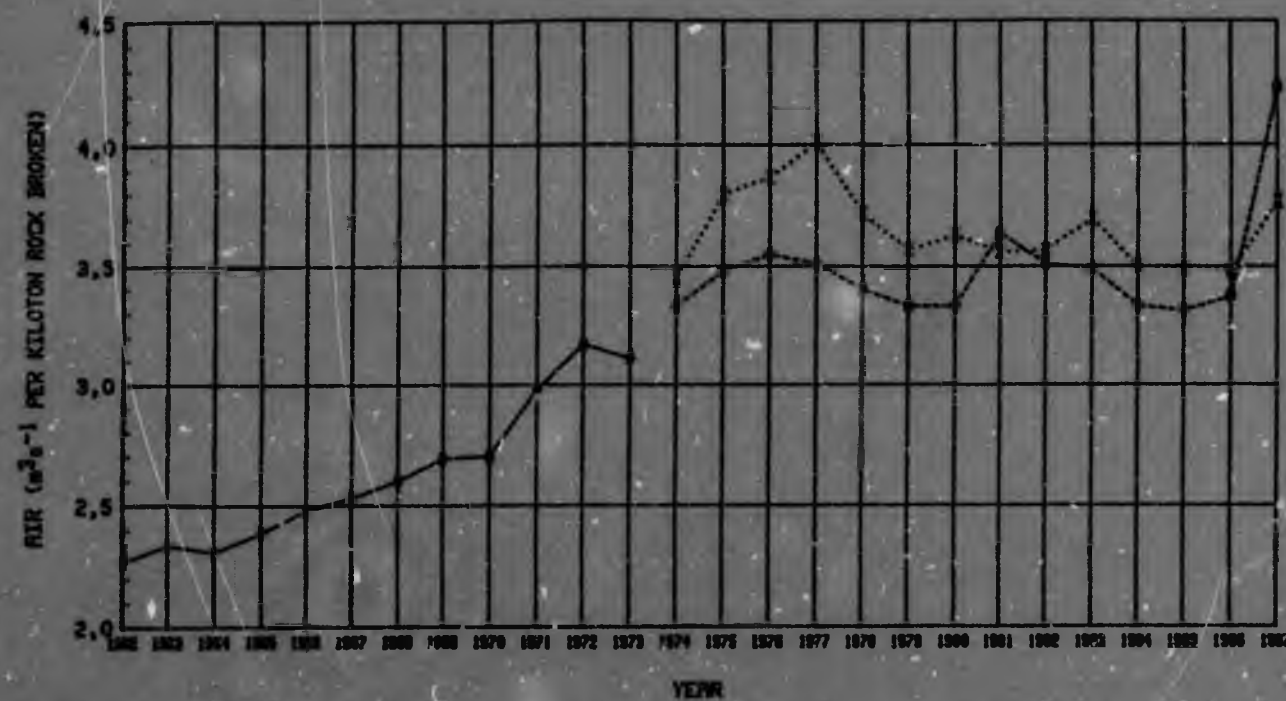
CHAMBER OF MINES ANNUAL RETURN 1987

a) AIR CIRCULATION AND TONNAGES MINED

b) GRAPH OF INDUSTRY TRENDS OF AIR
PER KILOTON MINED

SUMMARY OF RETURN FOR THE QUARTER ENDED SEPTEMBER 1987 IN DESCENDING ORDER OF FINISH BOX TEMPERATURE (°F) AT 11 AM RECORDING TIME

LOCALITY	ELEVATION (ft)	ROCKS		TEMPERATURES										DEPTH OF STOPS										DEPTH OF STOPS										DEPTH OF STOPS									
		ROCKS	ROCKS	TEMPERATURES										DEPTH OF STOPS										DEPTH OF STOPS										DEPTH OF STOPS									
				TEMPERATURES										DEPTH OF STOPS										DEPTH OF STOPS										DEPTH OF STOPS									
				TEMPERATURES										DEPTH OF STOPS										DEPTH OF STOPS										DEPTH OF STOPS									
President Steyn	2 045	24	184.11	238.20	8.75	26.24	20.74	27.7	12	57	56	44	34	2	265	31	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																	
Free State Sandstone	1 529	25	185.62	299.75	6.19	25.12	20.84	27.5	67	16	13	36	10	1	245	31	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																	
N. Deep Levels North	1 529	25	112.61	223.92	7.77	25.12	20.84	27.5	67	16	13	36	10	1	245	31	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																	
Loraine	1 227	43	121.61	213.10	7.77	25.12	20.84	27.5	67	16	13	36	24	0	217	81	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																	
Hortensfontein	2 119	37	234.46	337.19	4.64	25.12	20.84	27.5	67	16	13	36	58	36	0	167	51	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																
Buffelsfontein	3 114	37	196.45	276.56	2.67	25.12	20.84	27.5	67	16	13	36	112	73	0	158	61	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																
Doornfontein	2 119	37	196.45	276.56	2.67	25.12	20.84	27.5	67	16	13	36	112	73	0	158	61	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																
Van's Reef	1 617	80	107.67	235.13	3.25	25.12	20.84	27.5	67	16	13	36	112	73	0	158	61	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																
President Brand	2 238	42	196.61	275.13	3.25	25.12	20.84	27.5	67	16	13	36	112	73	0	158	61	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																
St Helena	1 503	31	127.55	176.41	1.99	25.12	20.84	27.5	67	16	13	36	27	5	0	286	28	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																
Fredericks	2 071	89	110.07	178.31	1.99	25.12	20.84	27.5	67	16	13	36	27	5	0	286	28	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																
Kim's	528	67	104.65	213.24	1.99	25.12	20.84	27.5	67	16	13	36	27	5	0	286	28	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																
Van's Reef West	1 331	46	165.74	219.27	3.71	25.12	20.84	27.5	67	16	13	36	24	1	1	153	44	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																
Van's Reef East	1 331	46	165.74	219.27	3.71	25.12	20.84	27.5	67	16	13	36	24	1	1	153	44	0	13.4	4.37	55.2	129	63.8	3 278	68.7	1 797	47.5																



APPENDIX C2

APPENDIX D

PRESSURE SURVEY RESULTS

PRESSURE SURVEY

APPENDIX D1

SURVEY BAROMETER

TIME	POSITION	SURVBAR	FUESS	CONTROL	
07h40	CONT. ROOM	8721E		87204	
07h55	CONT. ROOM	87229		87208	
08h06	CONT. ROOM	87228		87218	
08h17	CHANGE HOUSE	87216		87205	
08h23	EAST BANK	87211	87309	87212	08h30
08h37	13L MAIN	102302	102760		
08h43	13L TOP SUB	102296	102720	87218	
08h49	23L STATION	110249	110875	87225	09h00
09h12	23L RUC	110012	110442	87226	09h15
09h17	23L TOP STR U/C	109824	110442?		
09h22	23L D/C	109799	110376	87216	09h30
09h43	23L EAST SHAFT	108944	109577	87227	09h45
09h58	23L STATION(2)	110109		87211	10h00
10h03	13 TOP SUB VERT(2)	102146	110709?		
10h07	13L MAIN(2)	102170	102587	87206	10h15
10h20	" "	102172	102620	87196	10h30
10h34	" "	102174	102554		
10h43	" "	102104	102520	87199	10h45
11h02	" "	102110	102520	87187	11h00
				87179	11h15
11h29	CHANGE HOUSE	87192		87165	11h30
11h44	CONT. ROOM	87171		87141	
	EO U/C FANS				
11h12	OUTSIDE	87189			
11h14	AIRLOCK	82880	83015		
11h16	OUTSIDE	87194	87304		

7/3/89

CONTROL BAROMETER
PRESSURE

08h00	87211Pa
08h15	87206Pa
08h30	87212Pa
08h45	87218Pa
09h00	87225Pa
09h15	87226Pa
09h30	87216Pa
09h45	87227Pa
10h00	87211Pa
10h15	87206Pa
10h30	87196Pa
10h45	87199Pa
11h00	87187Pa
11h15	87179Pa
11h30	87165Pa
11h45	87141Pa

CALCULATIONS

APPENDIX D2

1. EASTERN PRIMARY DOWNCAST

$$\begin{aligned} P \text{ loss} &= (\text{BP BOTTOM} - \text{BP TOP}) - wgh \\ &= (102\ 302 - 87\ 211) - 1,089 \times 9,79 \times \\ &\quad 1\ 502 \\ &= (15\ 091) - 16\ 013 \\ &= 922\text{Pa} @ f_1 = 1,089\text{kg/m}^3 \end{aligned}$$

2. EASTERN SECONDARY DOWNCAST

$$\begin{aligned} P \text{ loss} &= (\text{BP BOTTOM} - \text{BP TOP}) - wgh \\ &= (110\ 249 - 102\ 296) - 1,202 \times 9,79 \times \\ &\quad 6,79 \\ &= (7\ 953) - 7\ 990 \\ &= -37\text{Pa} \end{aligned}$$

Or

$$(110\ 109 - 102\ 146) = 7\ 963 - 7\ 990 = -27$$

$$\begin{aligned} w &= 1,1626 + 1,24./2 \\ &= 1,202\text{kg/m}^3 \end{aligned}$$

$$\begin{aligned} &28/32^\circ\text{C BP 110} \\ w &= 1,24 \end{aligned}$$

3. 23L RETURN

$$f_1\ 40/41^\circ\text{C @ 109} \text{ --- } 1,189$$

$$f_2\ 41/42 @ 108 \text{ --- } 1,171$$

$$f = 1,18\text{kg/m}^3$$

$$\begin{aligned} P \text{ loss} &= (108\ 944 - 109\ 824) @ 1,18\text{kg/m}^3 \\ &= 880\text{Pa} @ 1,18 \end{aligned}$$

4. EASTERN UPCAST

$$f_1 = 1,173\text{kg/m}^3$$

$$f \text{ fan} = 0,945\text{kg/m}^3$$

$$f = 1,059\text{kg/m}^3$$

$$\begin{aligned} P \text{ loss} &= (\text{BP BOTTOM} - \text{BP TOP}) + wgh \\ &= (108\ 944 - 82\ 889) + 1,059 \times 9,79 \times 2\ 186 \\ &= (26\ 055) + 22\ 663 = 3\ 391\text{Pa} \end{aligned}$$

5. MAIN FAN - EASTERN SHAFT

$$\text{Fan } \Delta P = 4\ 000 - 3\ 391 = 909$$

APPENDIX E

EASTERN MAIN SHAFT FAN PERFORMANCE TEST
AIRTEC HOWDEN 06 FEBRUARY 1989

APPENDIX E1

AIRTEC HOWDEN

A Division of

James Howden Holdings Limited

Reg. No. 001222222

204 Brickfield Road Rustenburg District Germiston

Telephone: 53-8946 Telegraphic Address: Airblower or B 1088

Telex: 4-21095 SA Telefax No.: (011) 53-7548

P.O. Box 512 Edenburg 1610 Transvaal

A Howden Group Company

The General Manager
Buffelsfontein Gold Mine Eastern Shaft
Private Bag
STILFONTEIN

P v/d Meur

Act Eng Crest #

Dear Sir,

Date

9/02/89

ATT: MR G. NELL (ASSISTANT RESIDENT ENGINEER)
C.C: MR P. V.D. MERWE ✓ SECTIONAL ENGINEER
C.C: MR J.P. CRAFTORD ENVIROMENTAL ENGINEER

Dear Sir,

RE: EASTERN SHAFT MAIN FANS

Herewith, report on Performance Tests performed on two of the three main fans on Monday 6th February 1989.

The results of the tests show that the two fans tested are performing satisfactorily.

We are hoping that this meets with your approval and hold ourselves available should you require any further information.

Yours faithfully

C.S. Porter

C.S. PORTER
AIRTEC HOWDEN

APPENDIX E2

Airtec 
Howden

REPORT

10/02/89

ED/89/369

BUFFELSFONTEIN GOLD MINE EASTERN SHAFT MAIN FANS PERFORMANCE TEST

METHOD

The velocity in the up cast shaft was measured by means of a pitot tube in the centre of the shaft section at a position $\pm$ 5m below the collar. The fan's static pressure was measured at the intake of the fans by means of a side tube "Pipe" and a micromanometer.

RESULTS

	FAN NO. 1	FAN NO. 2
Fan Volume m ³ /s	471	471
Fan Static Pressure Pa.	4372	4490
Fan Absorbed Power KW	3071	3500
Fan Static Efficiency %	68,6	61,6

DISCUSSION

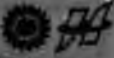
The above results have been plotted on the enclosed fan performance curve.

- 1/ Both fans are operating very close to the assumed extension of the fan performance curve as far as volume and pressure are concerned.
- 2/ Both fans are apparently absorbing less power than the curve indicates. This may be due to the uncertainty of the accuracy of the amp - volt and power factor meters, as well as the assumed motor power efficiency chosen.

CONCLUSION

- 1/ The fans are operating very close to their specified performance.
- 2/ The mine resistance is very low and for this reason the fans are operating in a comparatively low efficiency area of their performance.

APPENDIX E3

Airtec 
Howden

REPORT

10/02/89

RD/89/369

READINGS

1/ In up-cast shaft :-	Temperature :	25.0 C
	Vel. Press :	480 Pa
	Static Press:	3720 Pa
	Ambient Barometer:	87.22 kPa
2/ At fan intake :-	Fan Static Press.:	4700 Pa (No.1) 4900 Pa (No.3)

CALCULATIONS

1/ In Duct Density	=	(BP - S.P) / 0.2881 (273 + t)
	=	(87.22 - 3.72) / 0.2881 (273 + 25)
	=	0.97258 kg/m
2/ Up-cast Shaft Air Velocity	=	$\sqrt{2 \text{ VP/Density}}$ = $\sqrt{2 \times 480 / 0.97258}$ = 31.418 m/s
3/ Up-cast Volume	=	V x Area = 31.418 x 35.315 (D=6.705m) = 1109.52 / x 0.85 (centre spot factor) = 943 m/s
4/ Fan Static Pressure		

A side gauge pipe was inserted into the drift at the inlet to the fan. This pressure is numerically equal to fan total pressure. In order to find fan static pressure, one W.P. must be subtracted from this value.

$$(S.P. = T.P. - V.P.)$$

Total volume for 2 fans	=	943 m/s
Volume at each fan	=	943/2 = 471.5 m/s
Area at fan inlet	=	4.5 x 1.9 = 22.05 m
Vel. at fan inlet	=	471.5 / 22.05
	=	21.38 m/s
Vel. Pressure at inlet	=	(21.38 ² / 2) x 0.97258
	=	222.3 Pa
S.P. at fan inlet	=	4700 - 222
	=	4478 Pa
Correct for Chart Density	=	4478 x 0.97258
	=	4357 Pa

Final Duty Measured Fan No.1	=	471 m/s @ 4,392 kPa
Similarly Fan No. 3	=	471 m/s @ 4,490 kPa

APPENDIX E4

Airtec 
Howden

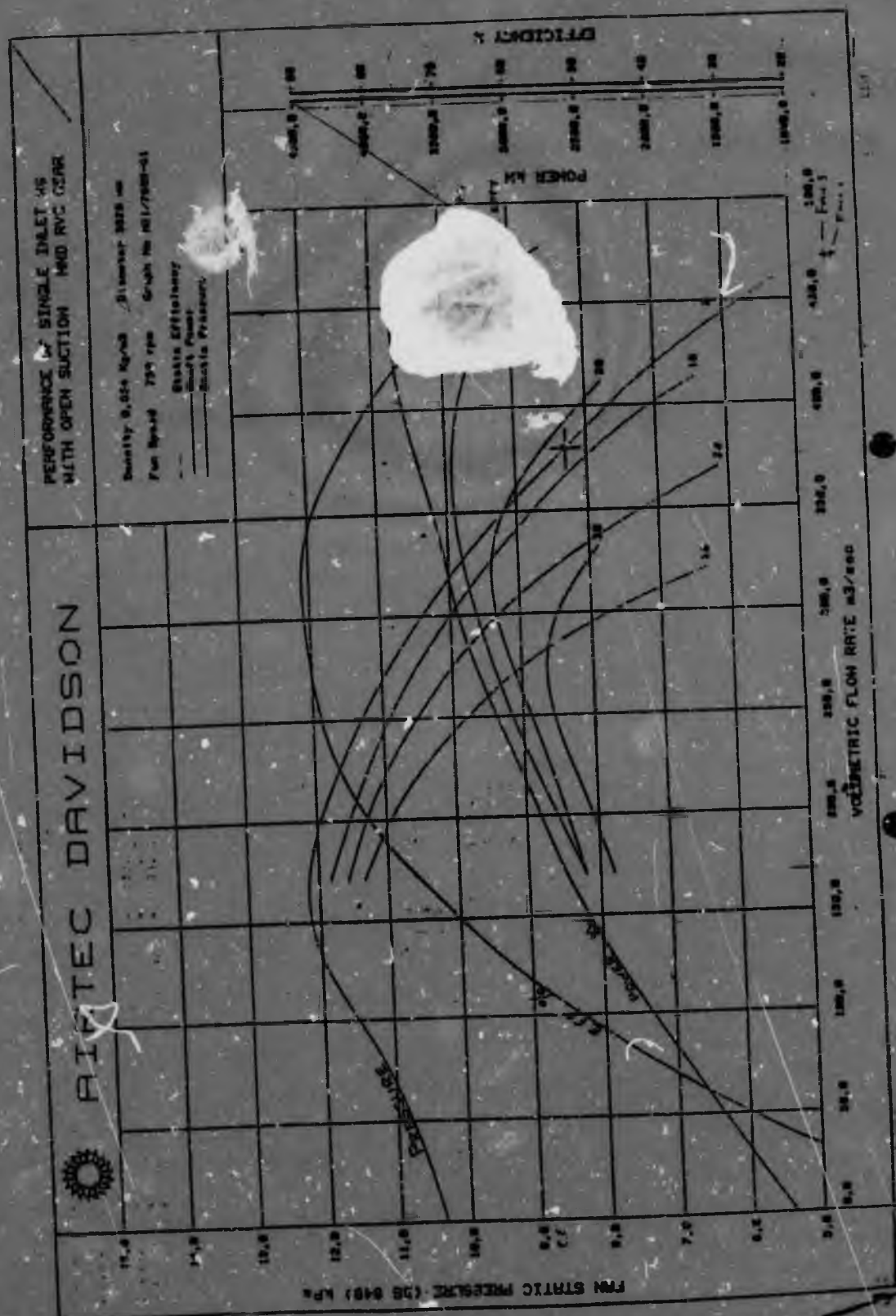
REPORT

10/02/89

ED/89/369

By Fan Absorbed Power	FAN NO. 1	FAN NO. 3
READINGS:-		
Volts :	6750	7450
Amperes :	360	339
Power Factor:	0.76	0.92
(Assumed) Motor efficiency:	0.96	0.96
Fan Absorbed Power kW :	3071	3500
Correct for Chart Density :	3012	3433

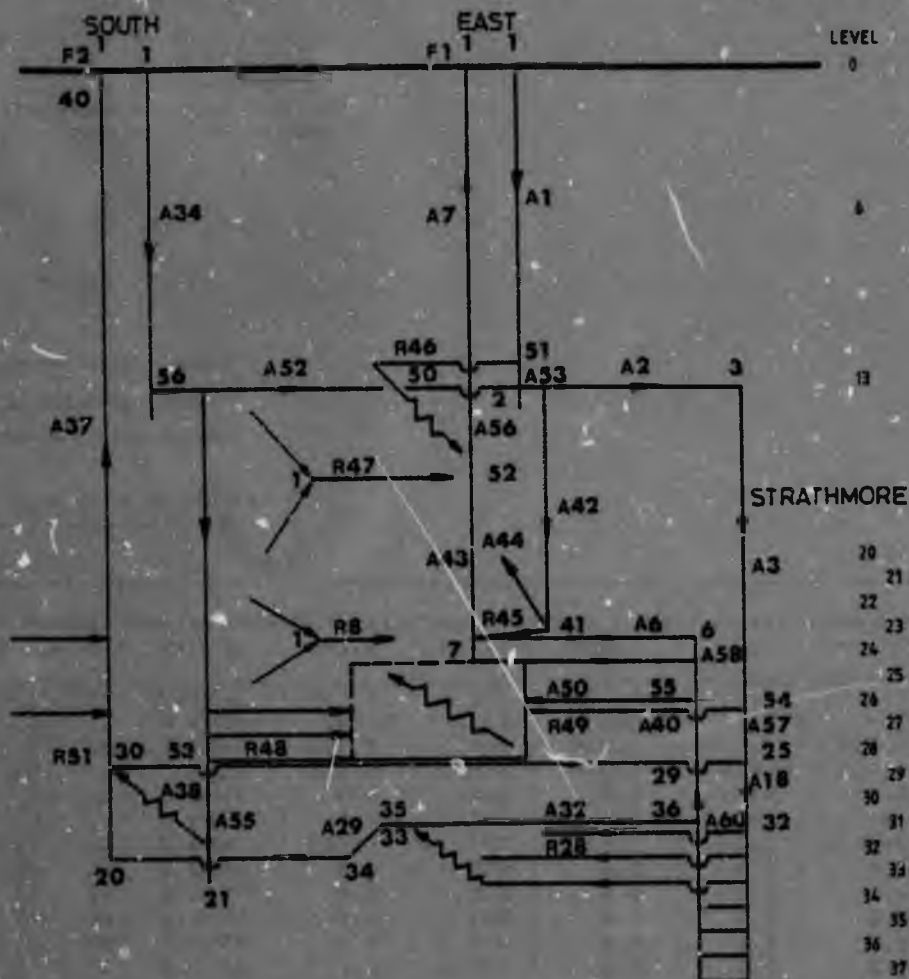
NOTE: THE FAN SPEEDS WERE ASSUMED TO BE 750 RPM. A CHECK WAS MADE TOWARDS THE END OF 1988 AND FOUND TO BE 749 RPM.



APPENDIX F

VENTFLCW MODEL "CURRENT" COMPUTER PRINTOUT

APPENDIX F1



VENTFLOW MODEL

NODES AND AIRWAYS

1 - NODE

A - AIRWAY

R - REGULATOR

F - FAN

APPENDIX F2

 *
 * VENTFLOW RESULTS FILE *
 *

file name : CURRENT
 comment : PUFFED
 date : 14-03-89
 surface altitude : 1262.7
 electricity cost : 5.00 c/kWh

Mass Wt
 DATE 14/3/89

branches : 8
 # nodes : 34
 # fans : 0
 # fixed : 14

NEWMAN BRANCH DATA

Natural Quantity Branches

Branch number	Nodes From-To	Resistance R=P/m ²	Quantity m ³ /s	Density kg/m ³	Mass Flow kg/s	Static kPa	Pressure drop Pa
1	1 51	0.0032	402.3	1.071	645.1	15.0	1341.4
2	3 21	0.0021	-183.3	1.127	-206.6	0.0	-88.6
3	3 54	0.0016	353.5	1.167	413.1	9.7	277.1
7	58 81	0.0023	880.0	1.012	890.4	-14.8	1847.5
13	9 10	0.0073	0.0	1.500	0.0	0.0	0.0
15	9 32	0.0074	-0.3	1.395	-0.5	-19.3	-0.0
18	25 32	0.0003	283.3	1.292	366.1	2.7	8.5
19	37 38	0.0007	0.0	1.279	0.0	-4.9	0.0
21	25 27	0.2538	0.0	1.275	0.0	0.0	0.0
24	26 29	0.2742	0.0	1.180	0.0	0.0	0.0
26	28 30	0.2096	0.0	1.219	0.0	0.0	0.0
27	27 31	0.2716	0.0	1.254	0.0	0.0	0.0
29	33 34	0.0676	31.8	1.259	40.0	0.9	108.2
31	34 35	0.0677	31.8	1.258	40.0	-0.9	108.3
32	35 36	0.0177	32.0	1.249	40.0	0.0	28.4
33	5 37	0.0025	0.0	1.312	0.0	0.0	0.0
34	1 56	0.0034	542.1	1.062	575.6	15.6	1126.7
35	20 31	0.0008	0.0	1.255	0.0	-3.6	0.0
37	30 40	0.0098	562.4	1.044	587.3	-24.7	3384.4
38	21 30	0.0067	399.3	1.238	494.3	-4.4	1638.7
39	36 29	0.0002	308.2	1.188	366.1	-2.5	32.5
40	29 05	0.0002	325.4	1.125	366.1	-1.6	27.1
42	2 41	0.0018	151.0	1.172	185.3	7.9	62.1
43	7 32	0.0006	463.5	1.109	514.1	-4.2	145.5
50	55 71	0.0021	143.3	1.112	159.3	-1.8	53.5
53	51 21	0.0002	496.9	1.137	555.1	0.7	71.0
54	56 53	0.0020	460.6	1.177	542.3	11.5	598.9
55	53 21	0.0008	395.9	1.249	494.3	3.5	185.6
56	52 50	0.0004	645.9	1.115	720.1	-3.3	220.8
57	54 25	0.0002	292.4	1.252	366.1	1.8	27.9
58	55 61	0.0002	186.2	1.110	206.0	-1.8	10.2
60	32 36	0.0190	256.8	1.270	326.1	0.0	2019.2
2	2 31	0.0021	183.3	1.127	206.6	0.0	88.6
6	7 61	0.0043	-93.6	1.104	-103.4	0.0	-46.1
6	6 71	0.0042	93.6	1.104	103.4	0.0	45.1
12	32 91	0.0151	-0.3	1.395	-0.5	14.3	-0.0

APPENDIX F3

60	32	36	0.0190	256.8	1.270	326.1	0.0	2019.2
2	2	3	0.0021	183.3	1.127	206.6	0.0	88.6
6	7	8	0.0043	-93.6	1.104	-103.4	0.0	-46.1
6	6	7	0.0043	93.6	1.104	103.4	0.0	46.1
12	32	9	0.0151	-0.3	1.395	-0.5	19.3	-0.0
44	41	50	0.0705	146.0	1.166	170.3	-7.8	2042.6
92	56	2	0.0981	29.5	1.128	33.3	0.0	108.8

(#P)

Fixed Quantity Branches

Branch number	Nodes From-To	Resistance R=P/m2	Quantity m3/s	Density kg/m3	Mass Flow kg/s	Static Pa	Pressure drop Pa
8	1 7	0.1992	36.1	1.052	38.0	22.5	2101.0
10	1 3	0.0471	0.0	1.061	0.0	15.6	1308.1
14	10 4	0.0057	0.0	1.404	0.0	-14.0	2381.4
17	1 4	0.0196	0.0	1.149	0.0	35.0	3861.9
17	32 1	0.0190	0.0	1.141	0.0	-30.3	-2135.0
22	27 28	0.0684	0.0	1.245	0.0	-0.9	1920.0
25	27 26	0.0137	0.0	1.248	0.0	-0.9	1830.5
30	32 33	0.1737	31.4	1.275	40.0	0.0	1497.5
30	34 20	0.3091	0.0	1.267	0.0	0.0	-1859.0
36	51 20	0.0003	0.0	1.228	0.0	-0.9	1931.5
45	41 7	0.0080	12.7	1.160	15.0	0.0	2039.5
46	51 32	0.0496	0.0	1.129	80.0	4.0	1631.0
47	1 32	0.1891	120.4	1.055	126.0	18.6	281.2
48	57 7	0.0134	41.1	1.167	48.0	-3.5	1647.7
49	50 7	0.0135	40.5	1.160	47.0	-1.9	1599.2
51	1 30	0.2053	84.4	1.101	93.0	15.1	1678.0

(#F)

NETWORK FAN DATA

Fans

Fan number	Nodes From-To	Pressure Pa	Quantity m3/s	Density kg/m3	air Power kW	cost R/hr	comment
3	4 5	0.0	0.0	1.312	0.0	0.00	reverse
1	8 1	-4405.1	931.5	0.950	4103.4	225.12	good
2	40 1	-5474.5	520.4	0.947	3396.5	169.83	good

(#P)

APPENDIX F4

NETWORK NODE DATA

Node number	Depth m	Pressure kPa	Wet Bulb °C	Dry Bulb °C	Density kg/m ³	Humidity g/kg
1	0.0	87.0	18.0	24.0	1.0000	12.5
2	1500.0	101.4	26.0	30.0	1.1295	19.6
3	1500.0	101.3	27.0	30.0	1.1259	21.1
4	3108.0	118.1	29.0	30.0	1.3123	21.4
5	3108.0	118.1	29.0	30.0	1.3123	21.4
6	2186.0	107.2	41.0	41.0	1.1025	48.6
7	2186.0	107.1	40.5	40.5	1.1060	47.3
8	10.0	87.7	28.0	28.0	0.9130	29.8
9	4124.0	134.5	29.0	30.0	1.5004	18.7
10	4124.0	134.5	29.0	30.0	1.5004	18.7
20	2784.0	116.0	31.0	33.0	1.2712	24.1
21	2784.0	115.7	31.0	33.0	1.2672	24.2
25	2496.0	112.3	22.0	24.0	1.2897	14.1
26	2424.0	109.8	26.0	29.0	1.2296	18.3
27	2496.0	112.5	26.0	29.0	1.2609	17.9
28	2424.0	109.7	26.0	29.0	1.2286	18.3
29	2496.0	110.6	42.0	42.0	1.1322	49.8
30	2424.0	109.7	29.0	32.0	1.2092	22.2
31	2496.0	112.5	28.0	31.0	1.2478	20.3
32	2713.0	115.2	25.0	29.0	1.2952	15.6
33	2713.0	113.4	29.0	31.0	1.2550	21.9
34	2784.0	114.2	29.0	31.0	1.2638	21.7
35	2713.0	113.7	29.0	31.0	1.2525	21.9
36	2713.0	113.7	30.0	32.0	1.2454	23.3
37	3108.0	118.1	29.0	30.0	1.3123	21.4
40	10.0	81.5	29.0	29.0	0.8950	32.1
41	2186.0	109.2	27.0	30.0	1.2163	19.7
50	1500.0	99.3	26.0	26.0	1.1174	21.8
51	1434.0	100.7	22.0	26.0	1.1452	15.0
52	1500.0	102.8	33.0	33.0	1.1126	32.0
53	2496.0	112.3	29.0	35.0	1.2301	20.3
54	2352.0	110.7	29.0	34.0	1.2150	21.1
55	2352.0	109.0	41.5	41.5	1.1185	49.2
56	1500.0	101.5	27.0	30.5	1.1261	21.1

APPENDIX G

37 LEVEL BOOSTER FAN
TECHNICAL SPECIFICATIONS

APPENDIX G1

FAN DESIGN SHEET 1

DATE 99/11/01

BOOSTER

DUNKE

KHS

Fan type.....: Z6
 Size.....: 227600
 O/D.....: Standard
 Effective diameter (mm)....: 2276
 Standard diameter (mm)....: 2276*
 Width.....: 100 %
 Arrangement.....: Double open inlet with radial vanes

PERFORMANCE DATA

TWO FANS

DESIGN

3 FANS

Net volume (m³/s)	190,00	127,33
St. h. pressure (kPa)	4,500	4,500
Inlet pressure (kPa)	0,00	0,00
Temperature (DegC)	25,0	25,0
Inlet density (Kg/m³)	1,400	1,400
Speed (R/S)	12,33	12,33
Vane position (Deg)	-10	35
Absorbed power (Kw)	1812,5	659,7
Static efficiency (%)	82,9	85,3
Barometer (kPa)	103,0	103,0
Chart Volume (lm)	41,60	27,01
Chart pressure (lm)	4,07	4,07
Kp factor	0,98472	0,98472
Density relative to air	1,162	1,162
Standard chart no.	215109	
Evase area (m²)	11,190	
Fan tip speed (m/s)	80,2	
Efficiency factor	1,000	

APPENDIX G2

25 Double open inlet with radial vanes

237600 100% WIDTH + CHILLIN

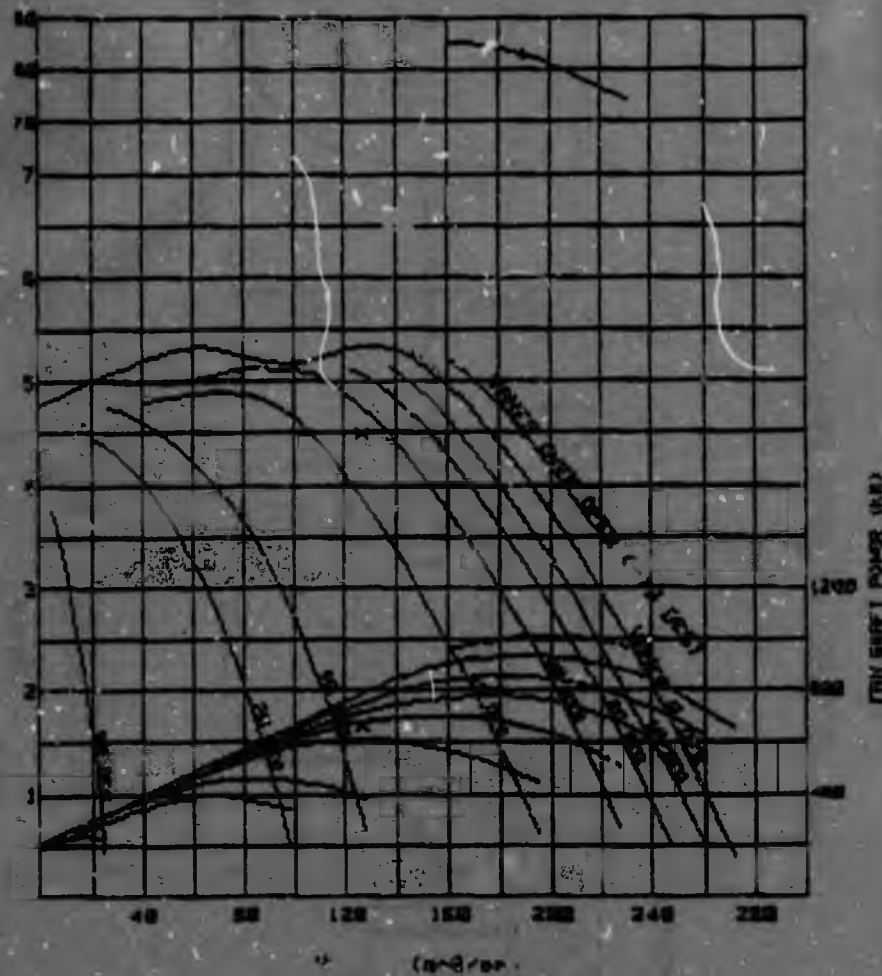
12.33 r/s $\times 2$ FPM

25 DEG. C

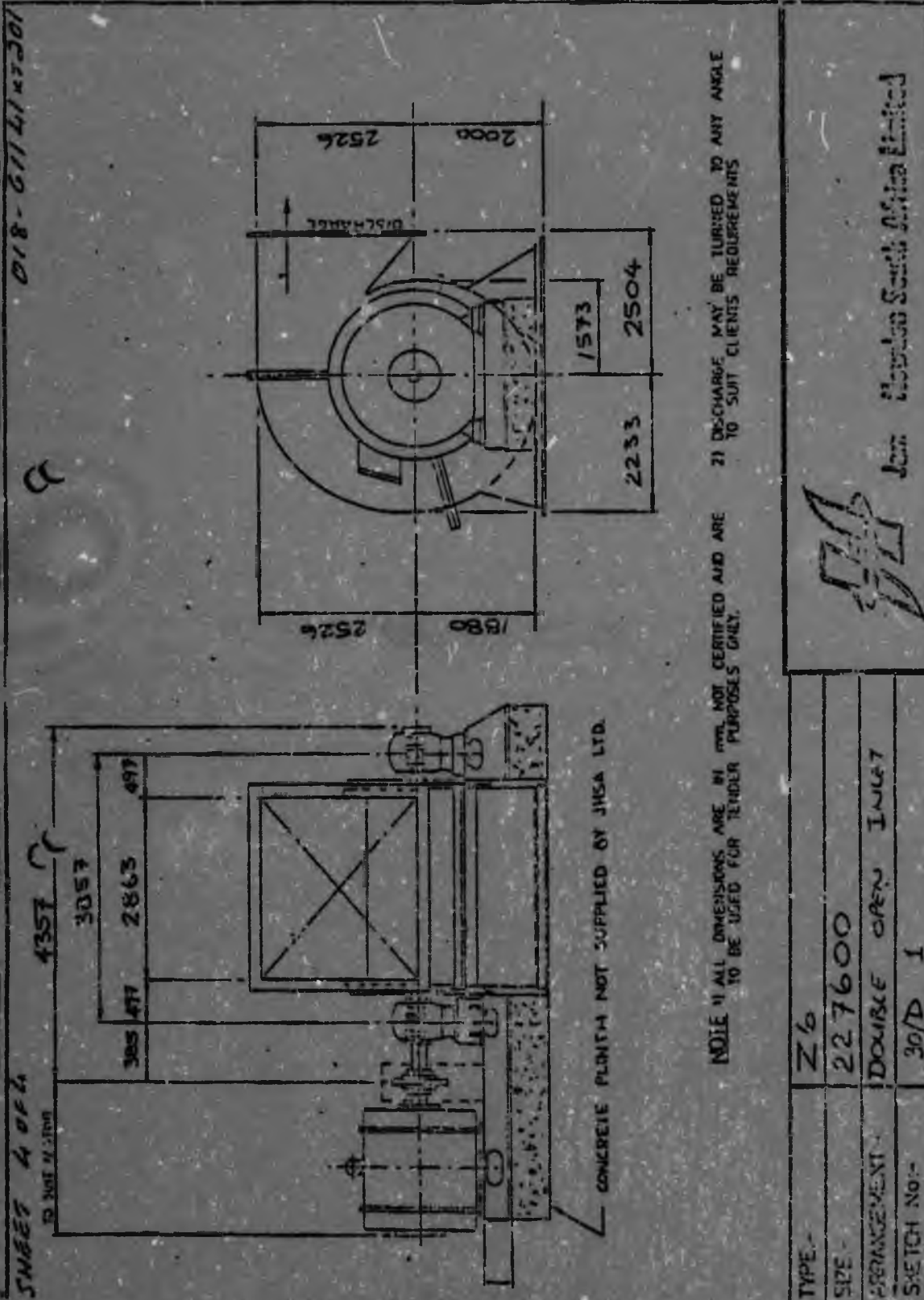
1.4 kg/m³

103 kPa

300GTER



APPENDIX G3



TYPE	Z/6
SIZE	227600
ARRANGEMENT	DOUBLE OPEN INLET
SKETCH No:-	30/D 1

APPENDIX H

DESIGN CONDITIONS AND ASSUMPTIONS

H DESIGN CONDITIONS AND ASSUMPTIONS

H.1 Fixed Parameters

H.1.1 Mining

H.1.2 Existing and planned infrastructure

H.1.2.1 Existing airways

H.1.2.2 Additional airways

H.1.2.3 Eastern shaft main surface

H.1.3 Station elevations

H.2 Environmental

H.2.1 General

H.2.1.1 Surface ambient air conditions

H.2.1.2 Air pollutants

H.2.1.3 Miscellaneous

H.2.2 Design parameters and assumptions

H.2.2.1 Heat load

H.2.2.2 Air temperatures

H.2.2.3 Airflow distribution

H.2.2.4 Air velocities

H.2.3 Station air density and pressure

H.2.4 Values of K (Atkinson friction factors) for airways

H.2.5 Miscellaneous

H DESIGN CONDITIONS AND ASSUMPTIONS

H.1 Fixed Parameters

H.1.1 Mining

- GEOLOGY

- Reef Gradient 20 - 36°
27° Average

- Reef Structure Heavily faulted
and scattered

- Mining Horizon 42 Level 3 529 mbs
49 Level 4 054 mbs

- Virgin Rock Temperature 42 Level 61,1°C
49 Level 65,8°C
Mean 67,1°C
Max 68,6°C

- MINING AREA

Maximum distance from shaft 3 000 m

180 000 tpm

Ca x DEPTH	
10,64	
260,06	
642,76	
1 167,50	
2 218,40	
2 486,80	
2 636,10	
1 277,00	
	6
10 700 x 10	
TOTAL Ca x DEPTH	

KING DEPTH

$$\begin{array}{r} 10\ 700 \times \frac{10}{6} \\ \hline 2,785 \end{array}$$

- STOPING

- Maximum Panel Face Advance	20 m/mth
- Average Width	1,2 m
- Maximum Width	1,4 m
- Area Mined	40 000 m ² /month
- Total Face Length	3 780 m
- Panel Length	20 m
- Distance Between Slusher Gulleys	60 m
- Stope Line Length (with losses)	100 m
- Number of Stope Lines	27
- Number of Active Panels	135
- Vertical Level Interval	75 m
- Stope Length (without losses)	165 m

- DEVELOPMENT

- Crosscut Spacing 300 m
- Design Intake Cross Section 11,1 m²
- Design RAW Cross Section 11,1 m²
- Design Crosscut Cross
Section 11,1 m²
- Design Boxholes 3,4 m²
- Design Raises 2,9 m²
- Design Strike Slushers 6,4 m²
- Design Dip Slushers 6,4 m²
- Mean Face Advance Per End 3 mpd
- Maximum Face Advance Per
End 5 mpd
- Total Face Advance 1 700 mpd

- BACKFILL

- Drainage Water From
Backfill 40 % by Volume
- Stopped Out Area To Be
Backfilled 60 %
- Maximum Distance From Face 5,0 m
- Mean Distance From Face 3,5 m
- Minimum Distance From Face 2,0 m

H.1.2 Existing and planned infrastructure

H.1.2.1 Existing airways

DOWNCAST SHAFTS

Shaft	Diameter	Hydraulic Diameter	Length	Area	Atkinson Friction Factor
	m	m	m	m ²	Ns ² /m ⁴
Eastern P	8,5	8,5	1620,6	57,2	0,0065
Eastern Sec.	8,5	8,5	865,0	57,2	0,0065
Strathmore	9,0	9,0	1751,1	63,6	0,0065

UPCAST SHAFTS

Shaft	Diameter	Hydraulic Diameter	Length	Area	Atkinson Friction Factor
	m	m	m	m ²	Ns ² /m ⁴
Eastern	6,7		2184,9	35,4	0,0030
Strathmore	6,7		978,9	35,3	0,0030

MAIN INTAKE AIRWAYS

Airways	Dimension	Hydraulic	Length	Area	Atkinson
	No x m x m	Diameter			Friction
					Factor
	m	m	m	m ²	Ns ² /m ⁴
13 Level	4 x 5,2 x 5,2	5,2	1900	27,0	0,0167
35 Level	1 x 4,4 x 4,4	4,4	300	19,1	0,0167
36 Level	1 x 4,2 x 4,2	4,2	300	17,8	0,0167

MAIN INTAKE AND RETURN AIRWAYS

Airways	Dimension	Hydraulic	Length	Area	Atkinson
	No x m	Diameter			Friction
					Factor
	m	m	m	m ²	Ns ² /m ⁴
42 Level	2 x 3,2 x 3,2	3,2	3000	10,2	0,0167
43 Level	2 x 3,2 x 3,2	3,2	3000	10,2	0,0167
44 Level	2 x 3,2 x 3,2	3,2	3000	10,2	0,0167
45 Level	2 x 3,2 x 3,2	3,2	3000	10,2	0,0157
46 Level	2 x 3,2 x 3,2	3,2	3000	10,2	0,0167

Airways	Dimension	Hydraulic	Length	Area	Atkinson
	No x m x m	Diameter			Friction
					Factor
	m	m	m	m ²	Ns ² /m ⁴
47 Level	2 x 3,2 x 3,2	3,2	3000	10,2	0,0167
48 Level	2 x 3,2 x 3,2	3,2	3000	10,2	0,0167
49 Level	2 x 3,2 x 3,2	3,2	3000	10,2	0,0167

MAIN RETURN AIRWAYS

Airways	Dimension	Hydraulic	Length	Area	Atkinson
	No x m x m	Diameter			Friction
					Factor
	m	m	m	m ²	Ns ² /m ⁴
23 Level	2 x 4,2 x 4,2	4,2	2300	18,1	0,0117
26 Level	2 x 4,2 x 4,2	4,2	2300	17,9	0,0117
37 Level	1 x 6,3 x 5,3	5,3	300	17,7	0,0117

- Service water consumption

1,0 ton/ton rock broken

- Compressed air consumption

0,44 m³/s/kt/m

H 1.2.2 Additional airways

Airways	Dimension No x m x m	Hydraulic Diameter m	Length m	Area m ²	Atkinson Friction Factor Ns ² /m ⁴
23 Level	2 x 4,2 x 4,2	4,2	2300	18,1	0,0167
Tertiary DC	6,8	6,8	1162	36,3	0,0065
Tertiary DC Split	7,8	5,9	1162	27,3	0,0065
Tertiary UC Split	7,8	5,1	1162	20,1	0,0040

H.1.2.3 Eastern shaft main surface fans

Make and Type	- Airtec Davidson W6
Number	- 3 Off; 2 Running 1 Standby
Single Fan Design Duty	- Static Pressure 8300 Pascals
	- Mass Flowrate 353 kg/s
	- Power Rating 4250 kW
Stall (Surge) Point	- Static Pressure 12300 Pascals
	- Mass Flowrate 162 kg/s

H.1.3 Station elevations

LEVEL NUMBER	DEPTH BELOW SURFACE—METRES (COLLAR EASTERN SHAFT)
12	1434
13	1502
14	1574
15	1632
16	1705
17	1774
18	1842
19	1911
20	1979
21	2046
22	2116
23	2185
24	2239
25	2293
26	2353
27	2424
28	2496
29	2569
30	2641
31	2713
32	2785
33	2857
34	2929
35	3001
36	3073
37	3155
42	3529
43	3604
44	3679
45	3754
46	3829
47	3904
48	3979
49	4054
50	4124
<u>TERTIARY SHAFT</u>	
<u>BOTTOM</u>	4162

TABLE H.2
STATION ELEVATIONS BELOW SURFACE

H.2 Environmental

H.2.1 General

H.2.1.1 Surface ambient air conditions

Summer design wet-bulb temperature	18 °C
Summer design dry-bulb temperature	24 °C
Summer design barometric pressure	87,5 kPa

H.2.1.2 Air pollutants

CONTAMINANT	Maximum permissible concentration in the general atmosphere to comply with Mines and Works Act and <u>Regulations</u>
Total Dust	2,0 mg/m ³
Methane	1% By Volume
Carbon Dioxide	5000 ppm
Carbon Monoxide	100 ppm (2000 ppm Diesel Exhaust)
Nitrous Fumes	5 ppm (1000 ppm Diesel Exhaust)
Hydrogen Sulphide	20 ppm
Chlorine	1 ppm
Ammonia	25 ppm

TABLE H.3
MAXIMUM PERMISSIBLE CONCENTRATIONS OF AIRBORNE POLLUTANTS

H.2.1.3 Miscellaneous

Locomotives

260 kW/Level

Water and Flammable Gas

Not Forseen

Cover drilling will

be done

H.2.2 Design parameters and assumptions

H.2.2.1 Heat load

Tertiary heat Load

78 MW(R)

H.2.2.2 Air temperatures

Although it is the objective to design and operate the ventilation and cooling system to maintain a minimum Specific Cooling Power of 300 W/m² the following shall be adhered to:

All recruits shall be subjected to a medical examination and Heat Tolerance Test (HTT) as well as microclimate or climatic room acclimatization in accordance with the practices on Gold Mines in the RSA.

Intake airways : Minimum 14°C W.B.

: Maximum 30°C W.B.

Stopes : Design Reject 27°C W.B.

: Maximum 30°C W.B.

Return Airways : No Limits. No work,
however to be undertaken at
temperatures higher than
32°C maintaining 300 S.C.P.

H.2.2.3 Airflow distribution

Total air mass flow for Tertiary shaft 600 kg/s

Overall air factor 3,33 kg/s
per kiloton
per month

Tertiary air distribution per level will be determined
by:

- Geological continuity of orebody inter-level
- Relative geological placement of reef
- Mining access for production and grade control

Air Usage:

Air commitments to Shaft Stations	10 %
Air commitments on Levels and Crosscuts	20 %
Air leakages through sealed Crosscuts	10 %
Air to Stopes	60 %

Air for Stoping:

Each raise line face quantity	15 m ³ /s
Crosscut air quantity	25 m ³ /s

Air for development:

Statutory minimum	0,15 m ³ /s/m ²
Design single shift minimum	0,25 m ³ /s/m ²
Design multiblast minimum	0,50 m ³ /s/m ²
Design Shaft Sinking	0,25 m ³ /s/m ²

H.2.2.4 Air velocities

Downcast Shaft (Men and Material)

Minimum	0,5 m/s
Maximum	12 m/s
Design	7 m/s

Lower thermal limits associated with velocity must be observed. A lower wind chill equivalent of 0°C is recommended (Weather Bureau). This equates to a maximum S.C.P. of 800 W/m^2 .

Intake airways

Minimum	0,5 m/s
Maximum	7 m/s
Design	3 m/s

Stopes

Strike Gully

Minimum	0,5 m/s
Maximum	3,0 m/s

Centre Gully

Minimum	0,25 m/s
Maximum	0,5 m/s

Stope Face

Minimum	0,5 m/s
Maximum	3,0 m/s

Return Airways

Minimum	0,5 m/s
Maximum	10 m/s
Design	6 m/s

Upcast Shaft

Minimum	15 m/s
Maximum	NONE
Design	20 m/s

H.2.3 Station air density and pressure

LEVEL	EVEVATION BELOW SURFACE (m)	AIR DENSITY (kg/m ³)	PRESSURE (kPa)
SURFACE	0	1,02	87,5
35	3001	1,33	122,0
36	3073	1,35	123,1
37	3155	1,37	124,4
42	3529	1,40	129,3
43	3604	1,41	130,4
44	3679	1,41	131,3
45	3754	1,42	132,3
46	3829	1,42	133,2
47	3904	1,43	134,3
48	3979	1,44	135,4
49	4054	1,45	136,5
50	4124	1,45	137,6
SHAFT BOTTOM	4162	1,46	138,0

TABLE 16.4
STATION AIR DENSITY AND PRESSURE

H.2.4 Values of K (Atkinson friction factors) for airways

AIRWAY	K - FACTOR Ns^2/m^4
Concrete lined Shafts with Streamlined Buntons	0,0045 - 0,025
Concrete Lined Shafts with RSJ Buntons	0,0075 - 0,0060
Concrete Lined Unobstructed	0,0030 - 0,0040
Rock Tunnel - No Support	0,0100
Rock Tunnel - Timbered	0,0160 - 0,0200
Rock Tunnel - Concrete Lined	0,0040
Raise bored holes	0,0025
Galvanized Steel Vent Duct	0,0037

TABLE 16.5
AIRWAY FRICTION FACTORS

H.2.5 Miscellaneous

- Thermal properties of reef

Density	2 690 kg/m^3
Thermal Capacity	837 $J/kg^{\circ}C$
Thermal Conductivity	5,74 $W/m^{\circ}C$

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