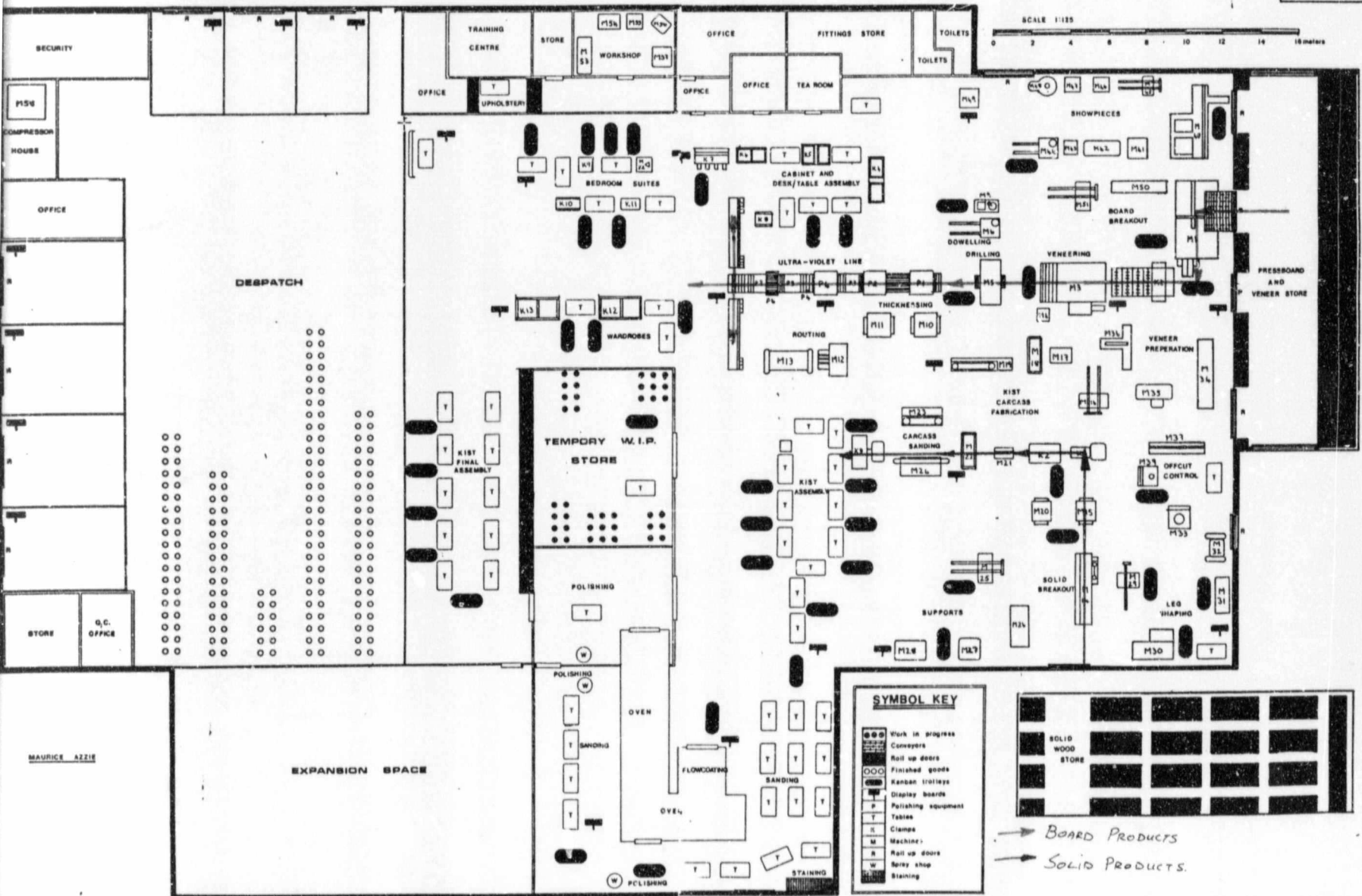
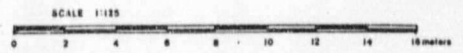


LAYOUT AS AT FEBRUARY 1987 DIAGRAM KEY CONT.

K1	Display Clamp	P81	Buffer
K2	Display Clamp	P82	Conveyor
K3	Stool Clamp	P83	Ultra Violet Drier
K4	Stool Clamp	P85	Rollercoater
K5	Robe Clamp	P81	Rollercoater
K6	Carcass Clamp		
K7	Cabinet Clamp		
K12	Drawer Clamp		
K13	Drawer Clamp		

APPENDIX F PROPOSED GT PLANT LAYOUT

PROPOSED GT/JIT LAYOUT.



SYMBOL KEY

- Work in progress
- Conveyors
- Roll up doors
- Finished goods
- Ramen trolleys
- Display boards
- Polishing equipment
- Tables
- Clamps
- Machines
- Roll up doors
- Spray shop
- Staining

SOLID WOOD STORE

BOARD PRODUCTS

SOLID PRODUCTS

MAURICE AZZIE

PROPOSED GT LAYOUT - DIAGRAM KEY.

(MACHINES - M)

M1	Boardsaw	M30	Auto Chaper
M2	Glue Spreader	M31	Multi-drill
M3	Veneer Press	M32	Vertical Belt Sander
M4	Trim Spindle	M33	Bobbin Sander
M5	Multi-drill	M34	Veneer Guillotine
M6	Dowel Insertter	M35	Veneer Stitcher
M7	Edging Machine	M36	Veneer Joiner
M8	Edging Machine	M37	Moulder
M9	Dowel Cutter	M38	Drill Press
M10	Thicknesser	M39	Table Saw
M11	Thicknesser	M40	Boardsaw
M12	Auto Router	M41	Bandsaw
M13	Dual Belt Sander	M42	Multidrill
M14	Six Cutter	M43	Spindle
M15	Surfacer	M44	Dowel Insertter
M16	Double Crosscut	M45	Double Crosscut Saw
M17	Dovetailer	M46	Edging Machine
M18	Carcass Clamp	M47	Spindle
M19	Horizontal Belt Sander	M48	Bobbin Sander
M20	Surfacer	M49	Drum Sander
M21	Dovetailer	M50	Moulder
M22	Carcass clamp	M51	Double Crosscut Saw
M23	Vertical Belt Sander	M52	Drill Press
M24	Vertical Belt Sander	M53	Pipe Cutter
M25	Single Crosscut Saw	M54	Grinder
M26	Multi-drill	M55	Grinder
M28	Spindle	M56	Blade Sharpener
M29	Vertical Belt Sander	M57	Disc Sander

DIAGRAM KEY CONT.

(CLAMPS - K & POLISHING EQUIPMENT - P)

K1	Frequency Press	P1	Thickneser
K2	Frequency Press	P2	Roller Coater
K3	Vertical Kist Clamp	P3	Buffer
K4	Display Press	P4	Roller Coater
K5	Display Press	P5	Ultra-Violet Drier
K6	Cabinet Press	P6	Buffer
K7	Table Press	P7	Conveyor
K8	Stool Press		
K9	Pedestal Press		
K10	Stool Press		
K11	Drawer Press		
K12	Robe Press		
K13	Robe Press		

Author Azzie Maurice Michael

Name of thesis The Implementation Of The "just-in-time" Manufacturing Philosophy Into The South African Furniture Industry. 1988

PUBLISHER:

University of the Witwatersrand, Johannesburg

©2013

LEGAL NOTICES:

Copyright Notice: All materials on the University of the Witwatersrand, Johannesburg Library website are protected by South African copyright law and may not be distributed, transmitted, displayed, or otherwise published in any format, without the prior written permission of the copyright owner.

Disclaimer and Terms of Use: Provided that you maintain all copyright and other notices contained therein, you may download material (one machine readable copy and one print copy per page) for your personal and/or educational non-commercial use only.

The University of the Witwatersrand, Johannesburg, is not responsible for any errors or omissions and excludes any and all liability for any errors in or omissions from the information on the Library website.