

LIST OF TABLES

Table 1: Distribution of costs for thermal coal export production, Wood-Mackenzie (2012).....	50
Table 2: Cost of production for thermal coal export per saleable ton, adapted from Wood-Mackenzie (2012)	51
Table 3: Calorific Value (MJ/kg on air dry basis) required to produce corresponding Net As Received (NAR) Product. Note that these CV's are not sulphur corrected as it is anticipated that this is built into the model.). Calculated at 8% Total Moisture, 2.5% Inherent Moisture and 4.1% Hydrogen (db). CV MJ/kg Values indicate typical domestically required heating values.	53
Table 4: Principle minerals in coal (Ward 2002).....	62
Table 5: Displaying the main macerals with their inherent properties and characteristics (Falcon and Falcon, 1983).....	67
Table 6: Commonly used separation units and their performance for various size fractions. Note that the epm values and the SG range are deduced from the author's experience in CHPP plants, rather than from literature Leonard (1998) exclusively.	79
Table 7: Coarse coal dense mediums separators. Illustrations from Wills (2006) and de Korte (1997).	90
Table 8: Medium size coal dense mediums separators. Illustrations from Wills (2006), Kelly (2008) and de Korte (1997).	93
Table 9: Illustrating the main dry separation units in industry today. (de Korte 2008 & Von Ketelholdt 2010).....	99
Table 10 (a): Distribution of power station costs (after Juniper 1995).	109
Table 10 (b): RBCT Thermal Export Coal product grade specifications	113
Table 11: A summary table of single bulk sample analyses.	119
Table 12: Summary of Raw Coal Characteristics. * The petrographic data of Vereeniging ROM used is from Engelbrecht (2008).	138
Table 13: Comparison of Trace Element content in raw coals from South Africa... ..	143
Table 14: A summary of historical and current results for feed (composite) and washed samples for Witbank Coalfield No. 4 Seam.....	147

Table 15: A summary of historical and current results for feed (composite) and washed samples for Waterberg Upper Eccra	148
Table 16: Mass percentage mineral distribution. Witbank Coalfield No. 4 Seam and float fractions	156
Table 17: Particle characteristics (Mass percentage).....	157
Table 18: Mass percentage mineral distribution. Waterberg Feed and float fractions	162
Table 19: Liberation of pyrite in the Waterberg Upper Eccra.....	163
Table 20: Liberation parameters for specific mineral matter and macerals	199
Table 21: Main Economic Assumptions for preparation plant scenarios	236
Table 22: Operating cost summary with carbon footprint - Witbank Coalfield No. 4 Seam * Transport, Port and Overhead Costs obtained from Wood-Mackenzie 2012 report.....	238
Table 23: Operating cost summary with carbon footprint - Waterberg Upper Eccra. * Transport, Port- and Overhead Costs obtained from Wood-Mackenzie 2012 report	239
Table 24: Operating cost summary with carbon footprint - Free State Coalfield, (Vereeniging) Colliery. * Transport and Overhead Costs obtained from Wood-Mackenzie 2012 report.....	240
Table 25: Illustrating the contribution to operating costs of various stages in thermal coal production	242
Table 26: Comparison of CHPP CAPEX and OPEX estimations	244
Appendix E. Data Analysis Tables	311
Table I: No. 4 Seam QEM SEM flotation test work Witbank Coalfield No.4 Seam	311
Table II: No. 4 seam batch flotation test work proximate results – 1 Witbank Coalfield No.4 Seam.....	312
Table III: No. 4 seam batch flotation release analysis test work proximate results – Witbank Coalfield No.4 Seam	313
Table IV: XRD results mass distribution per density fraction Witbank Coalfield No.4 Seam.....	314
Table V: XRD results mass distribution per density fraction Waterberg Upper Eccra	315

Table VI (a): QEMSEM mineral composition % mass distribution per Feed and 1.3., 1.6 density fractions Witbank Coalfield No.4 Seam	315
Table VI (b): QEMSEM mineral composition % mass distribution per Feed and 1.3., 1.5. 1.7 density fractions Waterberg Upper Eccca	316
Table VII: Trace element analysis of flotation samples (Feed, product and tailings) Witbank Coalfield No.4 Seam	317
Table VIII: Trace element analysis of washability samples at seven relative density fractions – first sample set Witbank Coalfield No.4 Seam.....	318
Table IX: Trace element analysis of washability samples at seven relative density fractions – second sample set Waterberg Upper Eccca.....	319
Table X: Proximate, phosphorous and calorific value analysis of washability samples at seven relative density fractions – Witbank Coalfield No.4 Seam	320
Table XI: Proximate, phosphorous and calorific value analysis of washability samples at seven relative density fractions – Waterberg Upper Eccca	321
Table XII: Correlation between mineral and maceral species - Witbank Coalfield No.4 Seam.....	327
Table XIII: Correlation between mineral trace element species – Waterberg Upper Eccca.....	328
Table XIV: Proximate Analysis Waterberg Upper Eccca	332
Table XV: Waterberg Borehole Analysis	332
Table XVI: Waterberg Forms of Sulphur at different density fractions	339
Table XVII: Curve Fitting Data – LabFit Regression Data for Minerals.....	340
(a) Mineral Liberation of Witbank Coalfield No. 4 Seam	340
(b) Mineral Liberation of Waterberg Upper Eccca.....	348
Table XVIII: Curve Fitting Data – LabFit Regression Data for Macerals.....	358
Table XIX: Costing data – Mintek parameters for equation, illustrative table	370
Table XX: Block Seams, Sub Seams and intra seam partings. Thickness cut off for total ES1, ES2 and ES3 at 1.5m. (AATC Geology Department).....	371
Table XXI: Remainder of WC4S mineral liberation curves	373
Table XXII: Remainder of WBUE general and mineral liberation curves	375
Table XXIII: Ash yield curves at various liberated sizes	379